UNITED STATES OF AMERICA COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION					OFGS FILE NO. P/3240-113			
As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated below next to my name; that I verily believe that I am the original, first and sole inventor (if only one name is listed below) or a joint inventor (if plural inventors are named) of the subject matter which is claimed and for which a patent is sought on the invention entitled:  SEQUENCE CASTING PROCESS FOR PRODUCING A HIGH-PURITY CAST METAL  STRAND								
the specification of which is attached hereto, unless the following box is checked:								
X was filed on November 10, 2004 as United States patent Application Number or PCT International patent								
application number PCT/EP2004/012711 and was amended on(if any).								
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.  I acknowledge the duty to disclose all information known to be material to patentability in accordance with Title 37, Code of Federal Regulations, §1.56.  I hereby claim priority benefits under Title 35, United States Code §119 of any foreign application(s) for patent or inventor's certificate or United States provisional application(s) listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date								
before that of the application on which priority is claimed:								
Prior Foreign or Provisional Application	on(s)  APPLICATION	LNUMBED	DATE OF	FILING		PRIORITY CLAIMED		
COUNTRY	APPLICATION	NUMBER	DATE OF FILING (day, month, year)			UNDER 35 U.S.C. 119		
Austria	A 1927	/2003	2 Decemb	er 20	03	YES_XNO		
						YES NO		
				·	Ì	YES NO		
I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.								
UNITED STATES APPLICATION NUMBER	DATE OF FILING (day, month, year)			STATUS (patented, pending, abandoned)				
			Jacobs 0 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3					
I hereby appoint customer no. 2352 OSTROLENK, FABER, GERB & SOFFEN, LLP, and the members of the firm, Samuel H. Weiner - Reg. No. 18,510; Robert C. Faber - Reg. No. 24,322; Max Moskowitz - Reg. No. 30,576; James A. Finder - Reg. No. 30,173; William O. Gray, III - Reg. No. 30,944; Louis C. Dujmich - Reg. No. 30,625, and Douglas A. Miro - Reg. No. 31,643, as attorneys with full power of substitution and revocation to prosecute this application, to transact all business in the Patent & Trademark Office connected therewith and to receive all correspondence.								
SEND CORRESPONDENCE TO:  OSTROLENK, FABER, GERB & SOFFEN, LLP 1180 AVENUE OF THE AMERICAS NEW YORK, NEW YORK 10036-8403 CUSTOMER NO. 2352  DIRECT TELEPHONE CALLS TO: (212) 382-0700								
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.								
FULL NAME OF SOLE OR FIRST INVENTOR INVENTOR'S SIGNATURE  Gerald HOHENBICHLER			TURE		DATE			
RESIDENCE (City and either State or Foreign Country) Kronstorf, Austria					country of citizenship Austria			
POST OFFICE ADDRESS	<u>~</u>			L	· · · · · · · · · · · · · · · · · · ·			
Mohnstrasse 3, A-4484, Kronstorf, Austria								
FULL NAME OF SECOND JOINT INVENTOR (IF ANY)  Gerald ECKERSTORFER  INVENTOR'S SIGNAT		TURE		DATE				
RESIDENCE (City and either State or Foreign Country)				country of citizenship Austria				
Linz, Austria				Aust	тта			
POST OFFICE ADDRESS Hugo Wolf Strasse 31, A-4020, Linz, Austria								

X continued on page 2

UNITED STATES OF AMERICA COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION				OFGS FILE NO. P/3240-113				
COUNTRY	COUNTRY APPLICATION NUMBER DA (dc			PRIORITY CLAIMED UNDER 35 U.S.C. 119				
				YES NO				
				YES NO				
			<del></del>	YES NO				
				YES NO				
				YES NO				
				YES NO				
				YES NO				
				YES NO				
				YES NO				
				YES NO				
				YES NO				
				YES NO				
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.								
FULL NAME OF THIRD JOINT INVENTOR, I Markus BRUMMAYER	INVENTOR'S SIGNATURE		DATE					
RESIDENCE (City and either State or Ford Aschach, Austria		country of citizenship Austria						
POST OFFICE ADDRESS Löwengarten 11/2, A-4082, Aschach, Austria								
FULL NAME OF FOURTH JOINT INVENTOR	INVENTOR'S SIGNATURE	NVENTOR'S SIGNATURE						
RESIDENCE (City and either State or Ford		COUNTRY OF CITIZENSHIP						
POST OFFICE ADDRESS								
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY		INVENTOR'S SIGNATURE		DATE				
RESIDENCE (City and either State or Fore		COUNTRY OF						
POST OFFICE ADDRESS								
FULL NAME OF SIXTH JOINT INVENTOR, IF ANY		INVENTOR'S SIGNATURE		DATE				
RESIDENCE (City and either State or Fore		COUNTRY OF CITIZENSHIP						
POST OFFICE ADDRESS								